

Rotary Evaporator



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IR-series Rotary Evaporator (Lab-scale)

Advantages

- Patented technology of double sealing of Teflon (PTFE) and FV rubber can ensure the negative pressure level.
- Wide power supply range 100V to 240V~, 50/60Hz.
- Patented structure, the tilt angle of the evaporating flask is adjustable.
- Quick lock button on rotation axis makes it easier to be installed or removed.
- Motorized lift. Belt drive mechanism makes it running more smoothly, with lower noise during rotation process.
- Individual main machine and water bath design for easy future upgrades.

Technical Specifications

Model	IR-3001	
Rotation speed	10~280rpm	
Evaporating flask immersion angle	15° to 45°	
Pressure rise rate of vacuum system	≤ 0.33kPa/min	
Temperature range	RT+5℃ ~95℃	
Temperature stability	±1℃	
Temperature control	Keypad input, digital display	
Speed control	Knob setting, digital display	
Lifting	Motorized lift	
Lifting distance	150mm	
Lifting speed	10mm/s	
Rotary motor power	40W	
Heating power	1300W	
Condensing area	0.126m ²	
Evaporating flask	500/1000mL	
Receiving flask	1000mL	
Vacuum sealing	Double sealing rings made of Teflon + Viton materials	
Water bath size-Capacity	250×130mm · 6.5L	
Evaporating speed	Water	23.5mL/h
Ambient Temperature	5~35℃	
Environment Relative Humidity	≤70	
Protection Class of Shell	IP20	
Dimensions (W×D×H)	595×390×680mm	
Net Weight	13.9kg	
Power Supply	110V, 60Hz or 220-240V, 50 /60Hz	



IR-series Rotary Evaporator (Lab-scale)

Applications

It is suitable for experiment of evaporation, distillation or separation of chemicals. It usually works with water circulating vacuum pump and recirculating chiller as a whole system to meet the production and experimental requirements.

Advantages

- Patented technology of double sealing of Teflon (PTFE) and FV rubber can ensure the negative pressure level.
- The tilt angle of the evaporating flask is adjustable.
- Evaporating flask can be lifted manually by the handle.
- Specialized motor and reasonable structure design ensures the evaporating flask running smoothly and steadily.
- PID controller ensures precise temperature control.
- Digital display of rotation speed and bath temperature.
- Individual main machine and water bath design for easy future upgrades.

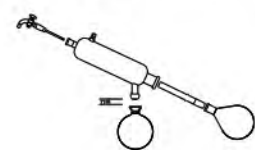
Technical Specifications

Model	IR-1001VN	IR-1001LN
Rotation speed	20~180 rpm	
Evaporating speed	20 ml/min (Ethanol) 15ml/min (Water)	
Pressure rise rate of vacuum system	≤ 0.33kPa/min	
Temperature range	RT+5~95℃ (water bath) RT~180℃ (oil bath)	
Temperature stability	±1℃	
Temperature control	Keypad input Digital display	
Speed control	Knob setting Digital display	
Safety functions	Over-current protection, ground fault protection, over-temperature protection	
Lifting	Weight balancing Gliding elevating+ manual lifting	
Rotary Motor power	25W	
Heating power	1050W	
Condenser type	Vertical	Diagonal
Evaporating flask	500ml, 1000ml, 2000ml (optional)	
Receiving flask	1000ml	
Vacuum sealing	Double sealing rings made of Teflon + Viton materials	
Water bath size -capacity	250×130mm ·6.5L	
Lifting Distance	100+150mm	
Ambient temperature	5~35℃	
Overall dimensions (W×D×H)	About 560×320×660mm (Depend on the condenser type)	
Net weight	9.5kg	
Power supply	110V, 60Hz or 220V-240V, 50/60Hz	



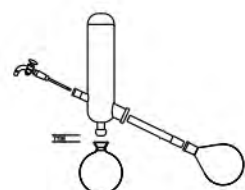
Glass Components

Three types of condenser available.



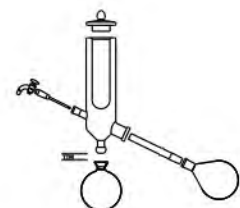
LN type

Lean condenser with higher cooling efficiency.



VN type

Vertical condenser with smaller foot print.



JN type

Jacketed condenser with lower temperature by dry ice cooling.

Accessories



Evaporating flask
500ml



Evaporating flask
1000ml



Receiving flask
1000ml



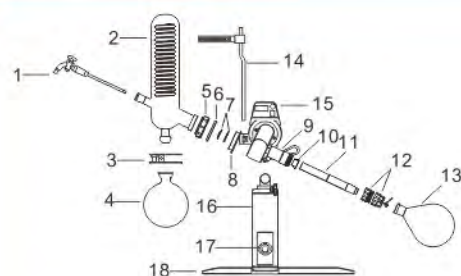
Sealing ring



Receiving flask clamp

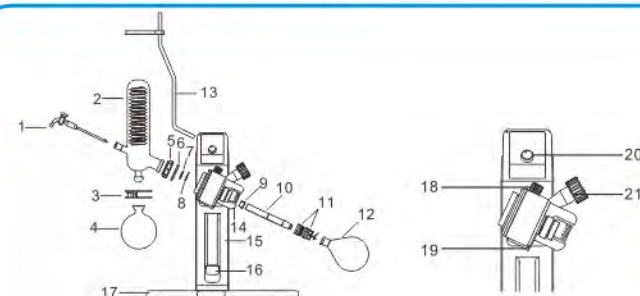
Configuration

IR-1001VN



1. Glass feeding valve
2. Glass condenser
3. Receiving flask clamp
4. Receiving flask
5. Condenser locknut
6. Spring ring
7. Vacuum sealing ring
8. Bearing end cap
9. Stainless steel rotation axis
10. Tapered sleeve
11. Glass rotation axis
12. Evaporating flask quick-release nut
13. Evaporating flask
14. Condenser support +Rubber bracket
15. Motor shield
16. Lifting column
17. Lifting handle
18. Base

IR-3001



1. Glass feeding valve
2. Glass condenser
3. Receiving flask clamp
4. Receiving flask
5. Condenser locknut
6. Spring ring
7. Deputy vacuum seal
8. Main vacuum seal
9. Tapered sleeve
10. Glass rotation axis
11. Evaporating flask quick-release nut
12. Evaporating flask
13. Condenser support
14. Motor shield
15. Lifting column
16. Lifting handle
17. Base
18. Locking knob
19. Quick locking knob
20. Rotation speed adjusting knob
21. Angle adjusting knob

IR-series Rotary Evaporator (Pilot-scale)

Applications

Large capacity and large opening of evaporating flask give larger evaporation surface. The evaporating flask keeps rotating when it is constantly heated by water bath, and solvent evaporates more efficiently under vacuum condition. It can be used for pilot-scale production in biology engineering, pharmaceutical industry, chemical industry and food processing. It usually works with water circulating vacuum pump, diaphragm vacuum pump, recirculating chiller, constant-temperature circulator, low temperature circulating pump, etc.

Advantages

- Patented technology of double sealing of Teflon (PTFE) and FV rubber ensures the negative pressure level.
- Automatic switch valve makes continuous collection possible without affecting vacuum degree and without stopping distillation.
- Teflon discharge valve is corrosion resistant and contamination free.
- Water bath jacket protecting operator from scalding by hot liquid.

Large LCD display screen, one-touch setting mode

National Patent

Rubber insulation jacket can protect operator from scalding by hot liquid.

Easy operation

Fast-assembly flange: For quick and easy installation

Safety protection

Patented sealing

Auxiliary sealing part

Main sealing part

Patented structure in sealing ensuring leakage $\leq 2000\text{Pa/h}$

Evaporating flask cap spanner, easy to remove evaporating flask

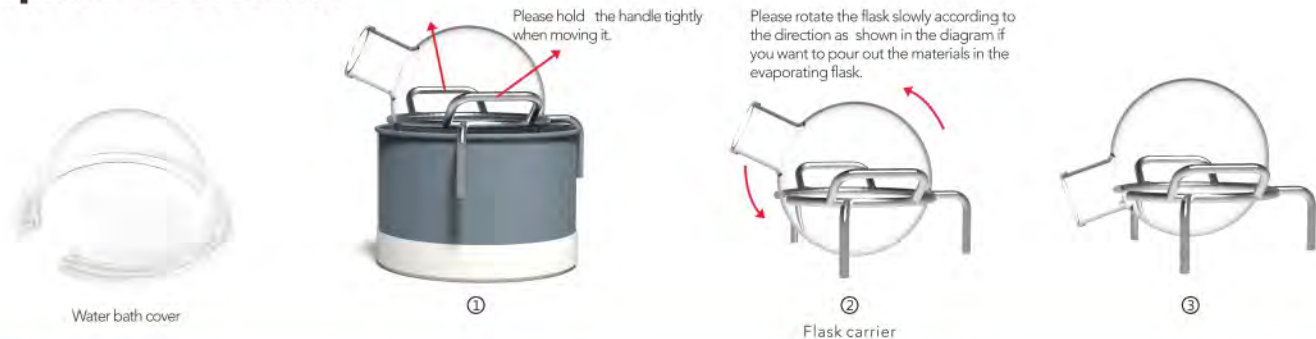
Sealing gasket

Note: This picture is a regular type

Technical Specifications

Model	IR-1005(CE)	IR-1005Ex	IR-1010(CE)	IR-1010Ex	IR-1020(CE)	IR-1050(CE)
Evaporating flask	5L (flange opening φ50mm)		10L (flange opening φ125mm)		20L (flange opening φ125mm)	50L (flange opening φ125mm)
Receiving flask	3L		5L		10L	20L
Speed-regulation	DC stepless	Variable frequency stepless	DC stepless	Variable frequency stepless	DC stepless	DC stepless
Rotation speed	20~140 rpm		20~130 rpm		20~110 rpm	
Condenser type	Vertical type double coil pipe		Vertical type, main + auxiliary triple-circulating cold traps			
Condensing area	Main condenser	0.278m ²	0.39m ²	0.948m ²	1.15m ²	
	Auxiliary	—	0.253m ²	0.458m ²	0.4m ²	
Bath	Dimensions	Φ300×170mm	Φ350×220mm	Φ450×260mm	Φ550×320mm	
	Material	Stainless steel 304				
Temperature range	RT+5~95℃ (water bath) / RT~180℃ (oil bath)					
Temperature control stability	±1.5℃					
Display screen	LCD	LED	LCD	LED	LCD	LCD
Rotation parts sealing	PTFE + Teflon FV rubber					
Discharge valve (valve core)	PTFE					
Pressure rise rate of vacuum system	≤2kPa/h					
Evaporating speed	Water	2.0 L/h	3.2 L/h	5 L/h	9 L/h	
	Ethanol	5.4 L/h	8.6 L/h	14.3 L/h	24.5 L/h	
Lifting method	Motorized lift	Manual lift	Motorized lift	Manual lift	Motorized lift	Motorized + manual lift
Lifting stroke	0~150mm		0~160mm		0~190mm	0~180mm
Ambient temperature	5~35℃					
Dimensions (W×D×H)	Main machine	840×460×1090mm		990×550×1740mm		1120×680×1900mm
	Explosion-proof control box	—	500×455×985mm	—	500×455×985mm	—
Net weight	Main machine	35kg	60kg	61kg	85kg	90kg
	Explosion-proof control box	—	58kg	—	58kg	—
Motor power	250W	60W	250W	180W	250W	250W
Heating power	2.0KW	3.0KW	3.5 KW	4.5KW	220-240V/60Hz: 4KW 380V/50Hz: 6KW	6KW
Overall power	2.3KW	3.1KW	3.8 KW	4.8KW	220-240V/60Hz: 4.3KW 380V/50Hz: 6.3KW	6.3 KW
Power supply	1 phase 220-240V, 50/60Hz				1 phase 220-240V/ 60Hz ; 3 phase 380V/50Hz	

Optional Accessories



IR-1005CE Solution



IR-1005CE

Chiller

IR-1005CE

Vacuum pump

IR-1050CE Solution



IR-1050CE

Chiller

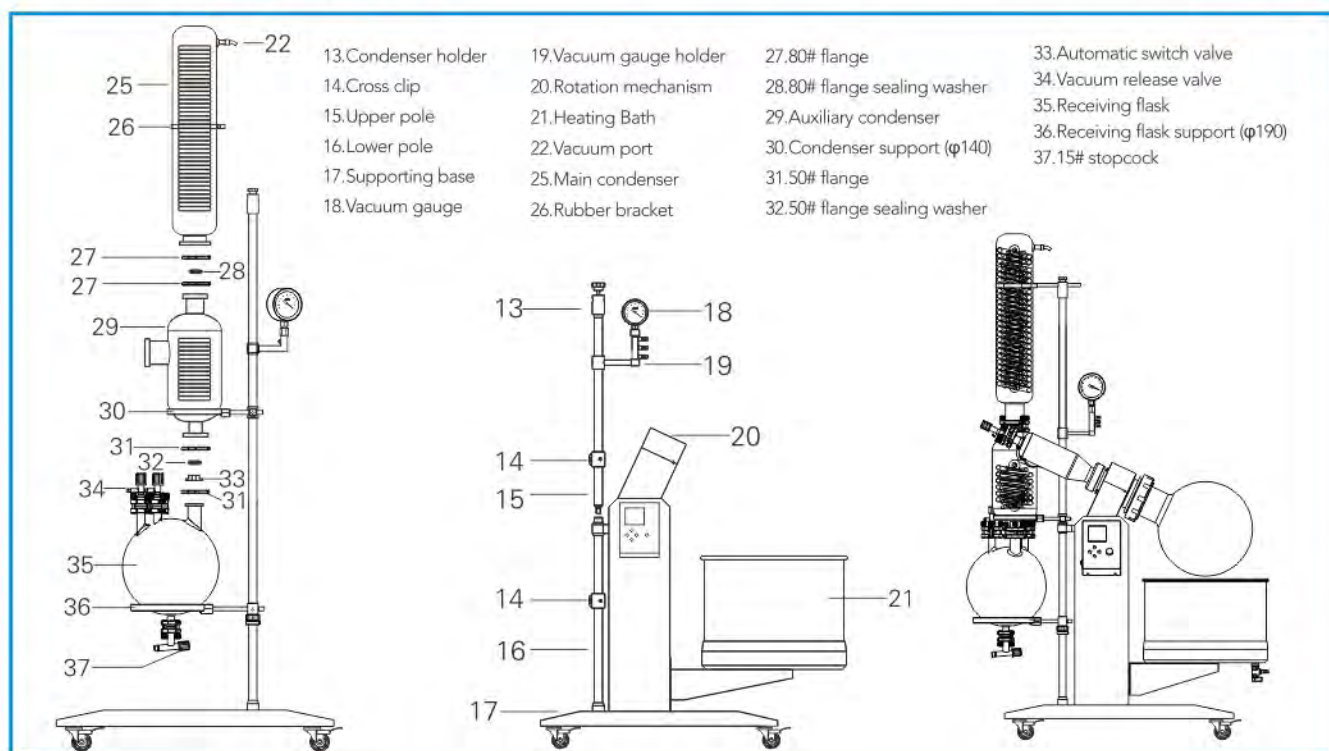
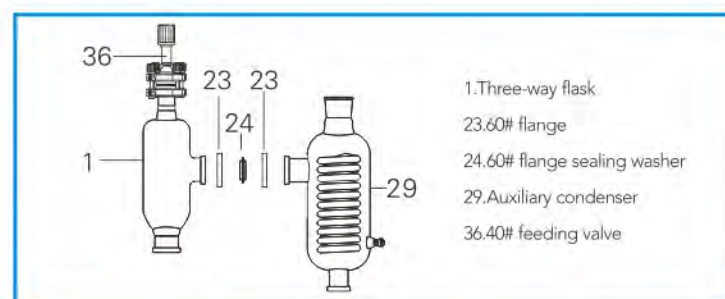
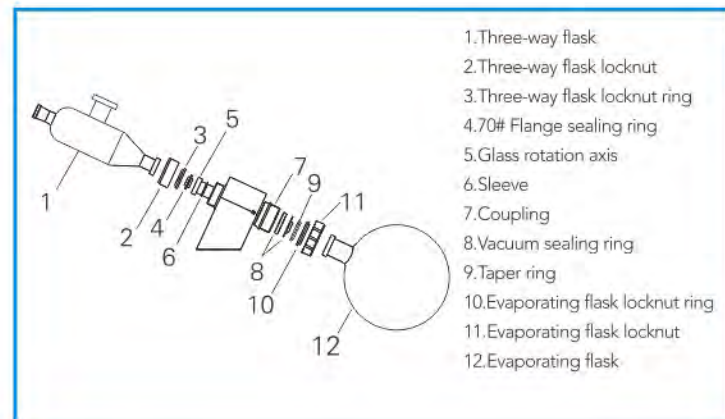
IR-1050CE

Vacuum pump

IR-1020CE



IR-1020CE



Explosion-Proof Rotary Evaporator

Features

- High borosilicate 3.3 glass has good physical and chemical properties.
- Main and auxiliary condensers, high efficiency triple-circulating condensing tube has bigger condensing area.
- High borosilicate glass three-way flask can prevent flushing and bumping to ensure safe operation.
- Patented technology of double sealing of Teflon (PTFE) and FV rubber ensures negative pressure level.
- Auto switch valve makes continuous collecting possible without affecting vacuum degree and without stopping distillation.
- The motor, heater, electric control box and low liquid level protector are all explosion proof type. Explosion-proof grade: Exd II BT4, all explosion-proof parts have related certificates .
- Motorized stainless steel water bath, has liquid level protection and dry- run protection .
- Quick-clamp for easy installation and removal of glass components.
- PTFE discharge valve is corrosion resistant and contamination free.
- Lockable casters, easy to move and lock.
- LCD control panel.

Technical Specifications

Model	IR-2020Ex	IR-2050Ex
Rotary flask	20.0L, flange opening Φ125mm	50.0L, flange opening Φ125mm
Receiving flask	10.0L	20.0L
Temperature range	RT+5~95℃	
Display screen	LCD display	
Pressure rise rate of vacuum system	≤2kPa/h	
Speed-regulation	Frequency control	
Rotation speed	20~130rpm	20~110rpm
Condenser type	Vertical, main + auxiliary condensers, high efficient triple-coil condenser	
Condensing area	Main condenser	0.948m ²
	Auxiliary condenser	0.358m ²
Water bath	SUS304, Φ450mm×260mm	SUS304, Φ560mm×340mm
Temperature control stability	±1.5℃	
Lifting method	Motorized lift	
Lifting distance	0~160mm	0~170mm
Vacuum sealing (Patent technology)	PTFE + PTFE - Viton rubber	
Discharge valve (valve plug)	PTFE	
Evaporating speed (L/h)	Water	About 5.0L
	Ethanol	About 14.3L
		About 9.0L
		About 24.5L
Protection functions	Over-current, ground-fault, over-temperature, run-dry protection	
Communication protocol	RS485 interface Standard MODBUS RTU communication protocol	
Ex-grade of electric control box	Exd II BT4	
Protection grade of electric control	IP65	
Ambient temperature	5~35℃	
Relative humidity	≤70%	
Movement	Lockable casters	
Dimensions (WxDxH)	1210×740×2080mm	1360×770×2250mm
Heating power	4000W	6000W
Rated power	4500W	6500W
Rotary motor power	370W	
Power supply	3 phase 380V/50Hz; 1 phase 220V/60Hz	



IR-2020Ex